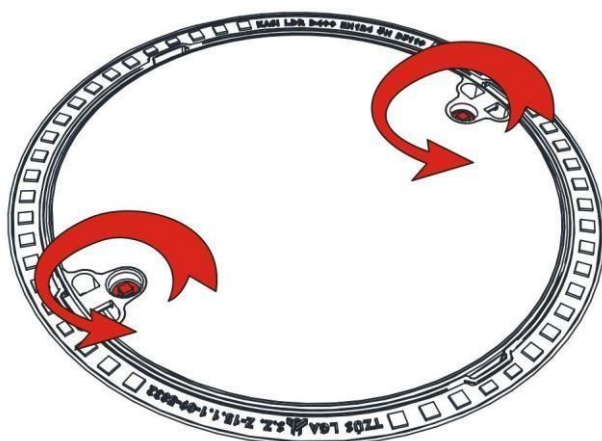


Instructions for opening and closing watertight covers

1. Opening the cover of the hatch:

Release the latches with the square bolt as shown in Figure 1.



2. Lift the lid up vertically and manipulate it in a horizontal position and set it aside as indicated in

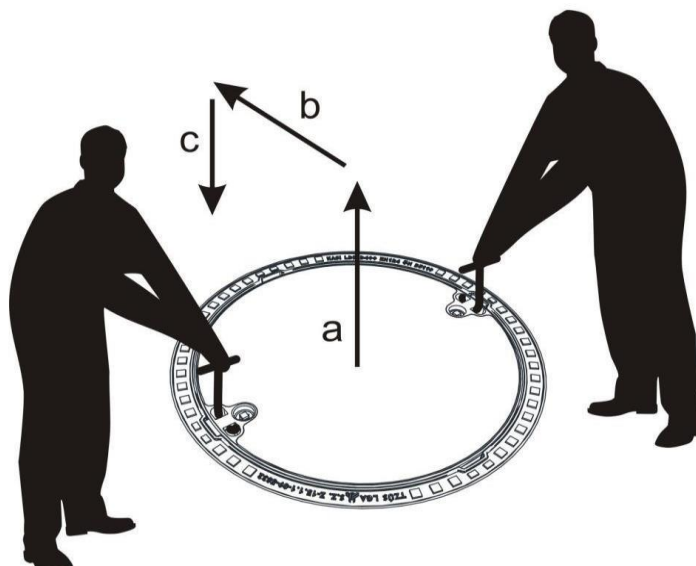
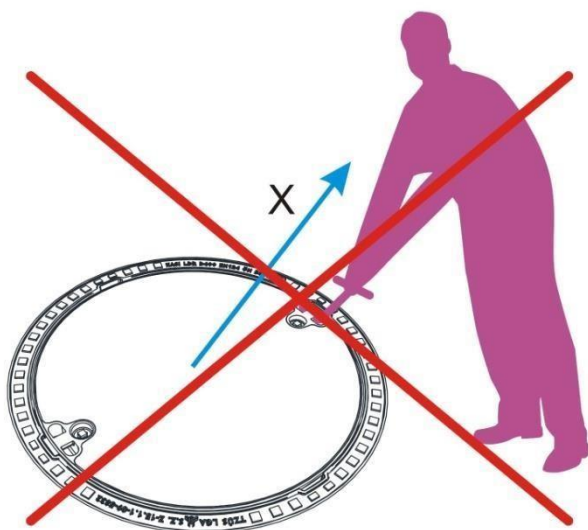


figure .2



Important!!!!!!

It is forbidden to pull the lid over the edge of the frame to one side as indicated in the figure!!!!!! Damage to the gasket, to the threads on the bolt, bending of the bolt, or damage to the latch may occur. The lid must be handled in a horizontal position by gripping both clamshells in a steady motion.



Insert the lid back into the frame and secure it:

1. Before inserting the lid back into the frame, it is necessary to inspect the seating surface, seals and latches on this lid. The latches must be adjusted to the correct position as indicated in Figure 4.
4. **The seating surface of the lid must be clean!!!**

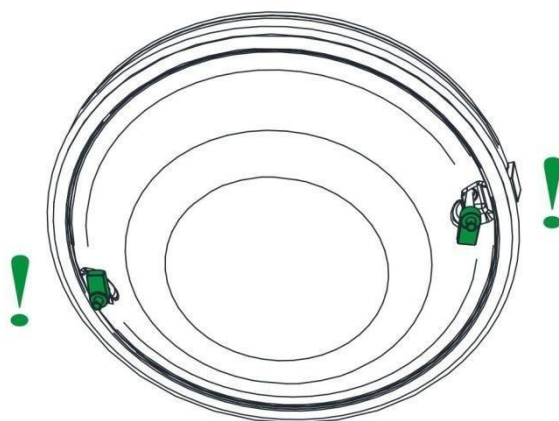
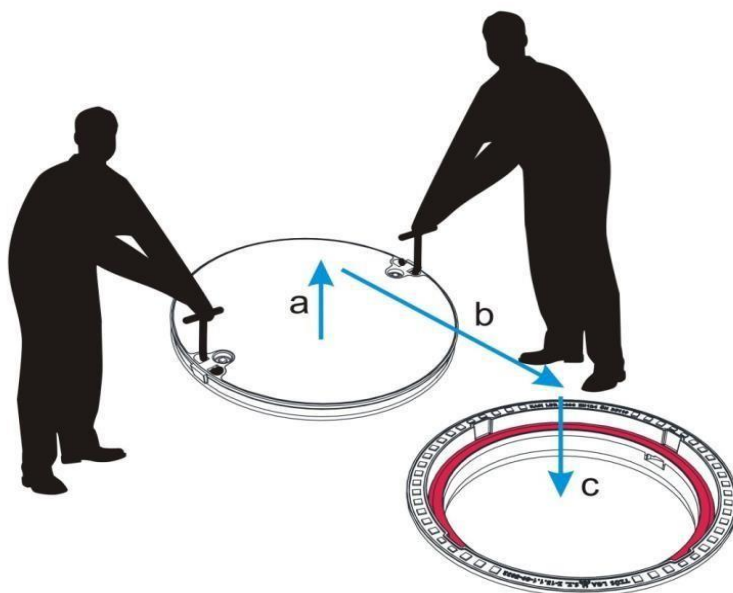


Figure 4

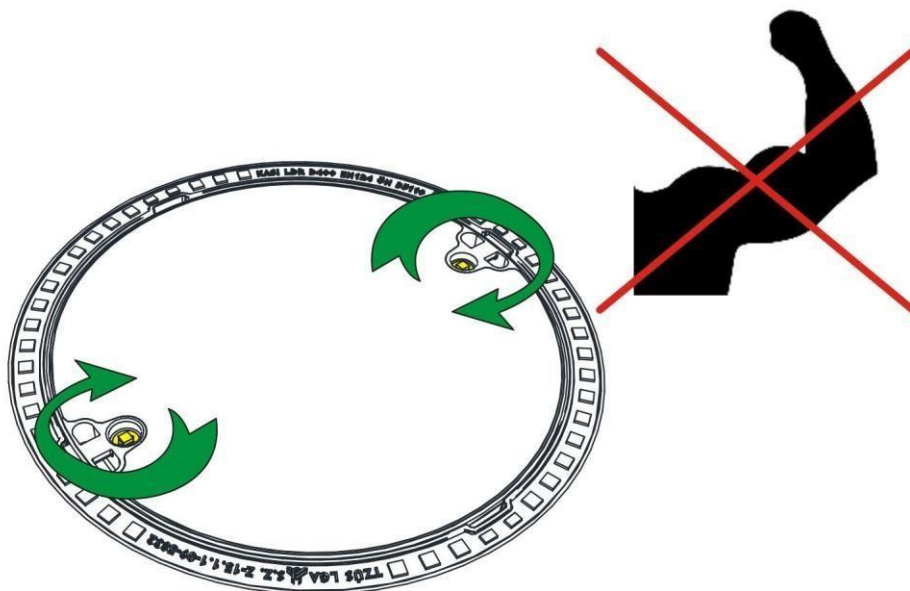
2. Before inserting the lid into the frame, it is also necessary to check the seating surface and seals on the frame. The seating surface and seal must be clean and undamaged. Inserting the lid must be done in a horizontal position as shown in Figure 5.



obrázek č.5



3. After the lid has been correctly fitted to the frame, it is necessary to secure the latches by turning them to a maximum torque of 100Nm as shown in Figure 6.



Obrázek č.6

